



# BMW X1 2013

114,600 Km

ID: 7797286



~~\$11,494~~

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### Levis Autos

4585, rue Guillaume Couture  
Lévis, Chaudière-Appalaches  
G6W 6M6

### Sales:

418-838-4242

### SPECIFICATIONS

• Make:	BMW	• Year:	2013
• Model:	X1	• Kilometers:	114,600 Km
• Style / Version:	AWD AUTOMATIQUE AIR CLIMATISE BANC CHAUF	• Exterior color:	
• Stock #:	SMR - R89795	• Interior color:	
• Transmission:	Automatique	• Drive train:	Traction intégrale
• Engine:	2.0 L Litres		

### OPTIONS

- Cruise Control
- Intermittent wiper
- Driver side airbag
- Remote control trunk
- Air conditioning
- Adjustable Steering
- Fully loaded
- Automatic Headlights
- Bucket rear seats
- Convenience Lighting Pkg
- Traction control
- Built-in Bluetooth
- Automatic Transmission - 8 speed
- Illuminated passenger side vanity
- Radio with CD
- Power steering
- ABS brakes
- Side-impact airbags
- Power mirrors
- Leather interior
- Carpet protection
- AM/FM Radio
- Power rear windows
- Side curtain airbag
- Power brakes
- Fog lights
- Climate Control
- Automatic Transmission
- Performance tires
- Sunroof
- VSC stability control
- MP3 player
- Power windows
- Dual-zone climate control
- Satellite radio
- Leather steering wheel
- Power steering
- Driver illuminated vanity mirror
- Power rear-view mirrors
- Auxiliary socket
- Passenger Airbag
- Air bag - Passenger sensor
- HD Radio

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